

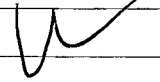
# Work Order ID 123957

**\*123957\***

Page 1

September-04-14 8:54:47 AM

Item ID: D3121-114 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bracket  
 Start Date: 9/04/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/04/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3121	Rev E

105		0.00							
<b>*105*</b>									
Small Fab	Memo	0.00							
Small Fab	PULL FROM STK: 1 X D3121-144 B <b>116876</b>								
	DISASSEMBLE - REMOVE BEARING AND BOLT - DISCARD								

110	QC5- Inspect part completeness to step on W/O	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

115		0.00							
<b>*115*</b>									
Packaging	Memo	0.00							
Packaging	re-identify as D3121-114 UISNG NEW B/N								

DAS  
36  
9-89

DAS  
38  
9-89

14-9-4

Ship

14/9/4 ①

**Work Order ID 123957****\*123957\***

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Item ID: D3121-114

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bracket

Start Date: 9/04/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 9/04/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Memo

0.00

Quality Control

MLJ 14-09-04

14-09-04

# Picklist Print

September-04-14 8:54:43 AM

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Work Order ID: 123957

**\*123957\***

Parent Item: D3121-114

**\*D3121-114\***

Parent Item Name: Bracket

Start Date: 9/04/14

Required Date: 9/04/14

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-144		Manufactured	No				Each	10.0000		1 DAS			
<b>*D3121-144*</b>									<b>**</b>	<b>30</b>			
Bracket Assembly										<b>9-89</b>			

14/09/04

### Location

### Loc Qty

### Loc Code

ST019

10

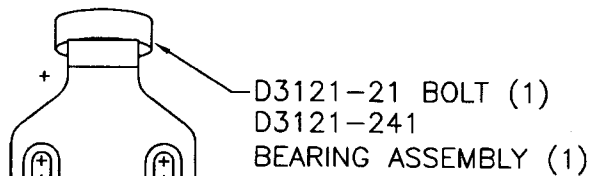
116876

10

1

**DART**

DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3121	REV. E SHEET 2 OF 10
DATE 07.11.07		TITLE BRACKET ASSEMBLY	SCALE 1:2

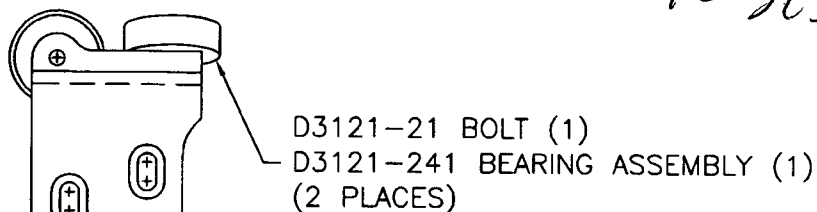


D3121-111 BRACKET

**D3121-141 BRACKET ASSEMBLY**  
(REPLACES PREMIER P/N B30-23001-01)

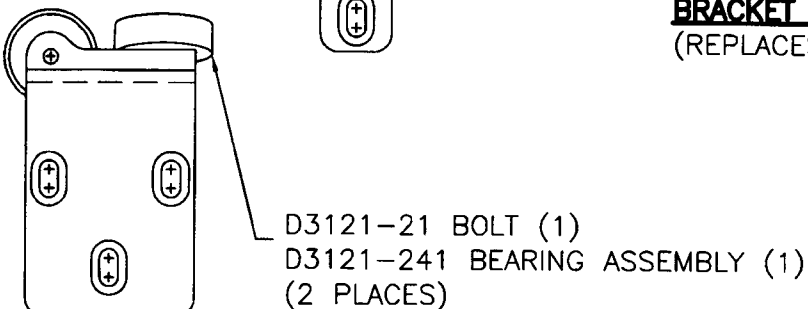
RELEASED  
07.11.07 W

123957



D3121-113/-114 BRACKET

**D3121-143 (SHOWN) / D3121-144 (OPPOSITE)**  
**BRACKET ASSEMBLY**  
(REPLACES PREMIER P/N B30-23000-03/-04)



D3121-115/-116  
BRACKET

**D3121-145 (SHOWN) / D3121-146 (OPPOSITE)**  
**BRACKET ASSEMBLY**  
(REPLACES PREMIER P/N B30-23000-05/-06)

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